

Riffraff Diesel Stainless Steel HPx 1994-1997 OBS 7.3L INSTALLATION INSTRUCTIONS



IMPORTANT: Before starting installation, please be sure that all items which were supplied with the kit are accounted for.

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INSTRUCTIONS

- 1 Locate the oil rail plugs on the left and right head. (fig. 1, 2).
- 2 Thoroughly clean all grime and debris from the area by cleaning with a light solvent like brake cleaner.
- 3 Remove the oil gallery plugs.
- 4 Insert the provided ORB to JIC adapter into each head port. Torque 28-35 ft-lbs **UNTIL THE FLANGE IS FLUSH WITH THE PORT SURFACE.** (fig. 3)
- 5 Align the tube "B" nuts to the fittings and tighten to 18-20 ft-lbs. (fig. 4)
- 6 Once all connections are torqued, start the engine and allow it to idle while you check the connections for leaks. (You may have a slightly rough idle after installing the HPx—this is normal as you have introduced air into the heads and it will need to purge. After roughly 25 miles, it should be fully purged out.)
- 7 After driving, check for leaks again.

Parts Required:

1. HPx line: Part# RDPOHPX
2. (2) JIC head fittings with o-rings

Recommended Tools:

Standard wrenches

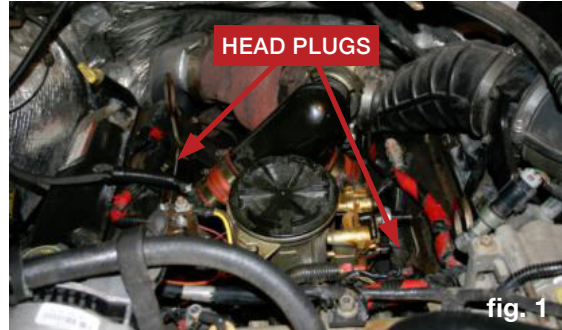


fig. 1



fig. 2

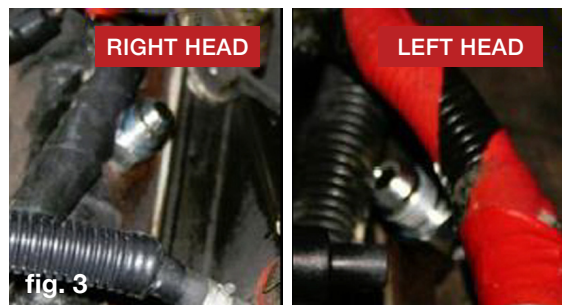


fig. 3



fig. 4

Information and pictures provided by big poppa pump, F250_ Woodnthings , and the whole FTE crew